
NAS1219 Series

100 Degree Flush Head, Alloy Steel, High Precision Aerospace Screws

NAS1219-04-1	thru	NAS1219-04-100	(.1120-40 diameter)
NAS1219-06-1	thru	NAS1219-06-100	(.1380-32 diameter)
NAS1219-08-1	thru	NAS1219-08-100	(.1640-32 diameter)
NAS1219-3-1	thru	NAS1219-3-100	(.1900-32 diameter)
NAS1219-4-1	thru	NAS1219-4-100	(.2500-28 diameter)
NAS1219-5-1	thru	NAS1219-5-100	(.3125-24 diameter)
NAS1219-6-1	thru	NAS1219-6-100	(.3750-24 diameter)

Material:

Alloy Steel – 4140, 4340, 8740

Material Spec:

MIL-S-5000, MIL-S-5626, MIL-S-6049

Tensile Strength:

160-180 KSI Min.

Hardness:

36-40 HRC

Finish Options:

None

example: NAS1219-04-1

Cadmium Plated per QQ-P-416, TYPE 2, CLASS 2 with Standard Chromate Finish

– add “**B**” add suffix example: NAS1219-04-1B

Heat Treatment Spec:

MIL-H-6875

Thread Length:

Available in the entire range of standard lengths

Self-Locking Options:

None

example: NAS1219-04-1

Self-Locking Element – add “**L**” add suffix

example: NAS1219-04-1L

Recess:

Dovetail Slot Recess per MS33750

For inquiries or to place an order please call us at 718-847-6321.